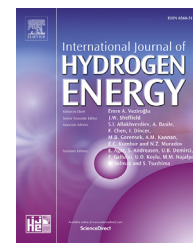


Available online at www.sciencedirect.com

ScienceDirect

journal homepage: www.elsevier.com/locate/hydro

Effect of Fe/Ca-based composite conditioners on syngas production during different sludge gasification stages: Devolatilization, volatiles homogeneous reforming and heterogeneous catalyzing

Qiang Zhang^a, Huan Liu^{a,b,**}, Xiuju Zhang^a, Geng Lu^a, Jiaying Wang^a, Hongyun Hu^a, Aijun Li^a, Hong Yao^{a,b,*}

^a State Key Laboratory of Coal Combustion, School of Energy and Power Engineering, Huazhong University of Science and Technology, Wuhan 430074, China

^b Department of New Energy Science and Engineering, School of Energy and Power Engineering, Huazhong University of Science and Technology, Wuhan 430074, China

ARTICLE INFO

Article history:

Received 27 June 2017

Received in revised form

23 September 2017

Accepted 13 October 2017

Available online 4 November 2017

Keywords:

Decoupling gasification

Sludge conditioners

Interaction

Catalysis

Syngas

ABSTRACT

The process of sewage sludge steam gasification can be divided into three stages: devolatilization, volatiles homogeneous reforming and heterogeneous catalyzing. This study investigated the direct and indirect impacts of Fe/Ca-based conditioners on syngas generation at different stages using a special decoupling reactor. The results show that the highest H₂ production for raw sludge gasification was 190 mL/g at 1273 K. The maximum promotion of H₂ yield was 51.2% for Fenton's reagent (Fe²⁺+H₂O₂) addition at 1273 K and 132.5% for CaO addition at 1073 K. Among that, 52.8% and 62.9% of H₂ increment was attributed to the catalytic effect on devolatilization stage respectively. Fenton oxidation was conducive to the conversion and fixation of protein structure while the corresponding organic matter in CaO-conditioned sludge was aromatics. The catalysis of volatile reforming was proven an important process, thus reusing char/ash as bed material or cracking catalysts maybe a promising method for hydrogen energy production.

© 2017 Hydrogen Energy Publications LLC. Published by Elsevier Ltd. All rights reserved.

* Corresponding author. State Key Laboratory of Coal Combustion, School of Energy and Power Engineering, Huazhong University of Science and Technology, Wuhan 430074, China.

** Corresponding author. State Key Laboratory of Coal Combustion, School of Energy and Power Engineering, Huazhong University of Science and Technology, Wuhan 430074, China.

E-mail addresses: huanliu@hust.edu.cn (H. Liu), hyao@mail.hust.edu.cn (H. Yao).

<https://doi.org/10.1016/j.ijhydene.2017.10.090>

0360-3199/© 2017 Hydrogen Energy Publications LLC. Published by Elsevier Ltd. All rights reserved.